



PAR 2PH

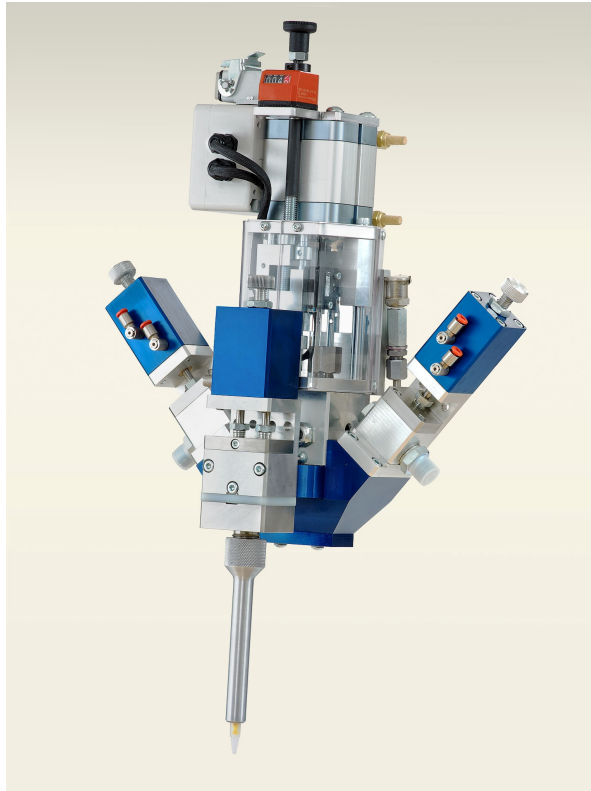
DATA SHEET

THE PAR2PH MICRO SHOT METERING MIXING & DISPENSING MACHINE FOR ABRASIVE MATERIALS

Specifically developed to meet the increasing demand to dispense small discrete shots of homogeneously mixed two-part materials containing abrasive fillers, the PAR2PH incorporates mechanically linked positive displacement metering pumps to provide precise dispensing of shot sizes ranging from 0.04ml to 8.0ml.

The PAR2PH is available as a free standing fully pneumatic bench top machine with foot pedal actuation.

Alternatively it's lightweight construction allows it to be mounted directly onto an articulated robot or the Meter Mix XY System Cartesian robot for point of application



An extensive range of metering pump sizes and low volume disposable static mixing nozzles ensures that the PAR2-P can be tailored to suit most application requirements handling material mix ratios from 1:1 to 18:1.

Metering Pumps: Single acting positive rod displacement.

Ratio Range: Fixed ratios available from 1:1 to 18:1

Shot size: See example chart below

Cycle rate: Up to 50 shots per minute

Mixing: Disposable low volume static mixer

Reservoir Capacity: Various options available from 0.5 litre reservoirs to 20 litre bulk transfer systems

Controls: Air supply filter regulator and gauge, machine on/off, dispense pressure regulator and gauge, foot valve start and emergency stop.

Services: Compressed air

EXAMPLE: Typical shot size range according to mix ratio

Please note that the PAR2 can accommodate mix ratios from 1:1 to 18:1 and the table below is an illustration only

Metering Pump Range	1:1 Mix Ratio		2:1 Mix Ratio		5:1 Mix Ratio		10:1 Mix Ratio	
	Minimum Shot	Maximum Shot	Minimum Shot	Maximum Shot	Minimum Shot	Maximum Shot	Minimum Shot	Maximum Shot
Micro	0.04ml	0.4ml	0.06ml	0.6ml	0.13ml	1.26ml	0.24ml	2.33ml
Midi	0.48ml	4.7ml	0.36ml	3.52ml	0.29ml	2.82ml		
Maxi	0.8ml	7.9ml	0.6ml	5.97ml	0.48ml	4.7ml	0.44ml	4.37ml

Meter Mix® Systems Ltd

Brindley Close

Rushden Business Park

Rushden

Northants

NN10 6EN

Tel: 01933 354500

Fax: 01933 354500

Email: sales@metermix.co.uk